

(19)



Europäisches Patentamt

European Patent Office

Office européen des brevets



(11)

EP 0 788 831 B1

(12)

EUROPEAN PATENT SPECIFICATION

(45) Date of publication and mention
of the grant of the patent:
19.11.2003 Bulletin 2003/47

(51) Int Cl.7: **A45D 44/00, B01F 13/10**(21) Application number: **97300683.6**(22) Date of filing: **04.02.1997****(54) Hair dye color selection system and method**

System und Verfahren zur Farbwahl von Haarfärbemitteln

Système et procédé de sélection de couleurs des teintures pour cheveux

(84) Designated Contracting States:
DE FR GB IT SE

• **Massoni, Jack**
Bethany, CT 06524 (US)

(30) Priority: **06.02.1996 US 596057**

(74) Representative: **Ritter, Stephen David et al**
Mathys & Squire
100 Gray's Inn Road
London WC1X 8AL (GB)

(43) Date of publication of application:
13.08.1997 Bulletin 1997/33

(73) Proprietor: **P&G-Cirol, Inc.**
Stamford, CT 06922 (US)

(56) References cited:
EP-A- 0 443 741 **DE-A- 2 343 687**
GB-A- 2 286 175 **US-A- 4 778 699**
US-A- 5 114 045

(72) Inventors:
• **Wiegner, Thomas F.**
Ridgefield, CT 06877 (US)

Note: Within nine months from the publication of the mention of the grant of the European patent, any person may give notice to the European Patent Office of opposition to the European patent granted. Notice of opposition shall be filed in a written reasoned statement. It shall not be deemed to have been filed until the opposition fee has been paid. (Art. 99(1) European Patent Convention).

EP 0 788 831 B1

Description

[0001] The present invention relates to hair dye systems and methods and more particularly to the selection of a hair dye from a large number of colors.

Background of the Invention

[0002] At the present time the dye treatment of human hair occurs most often in a consumer's home, or at a hair salon.

[0003] For home hair dye treatment, the customer will select a dye from a wide assortment of colors. For example, one manufacturer may sell a line of home dye products in about fifty to one hundred colors. That range of colors often results in hair color that is unsatisfactory to the consumer, as she is not familiar with the dye color, based on her hair, required to obtain the final color she desires. A consumer may have a mental picture of a certain dark shade of blonde, but the final color of her hair may be lighter or darker or more or less yellow than the color she envisioned. A hair dye's effect on hair depends on many factors, including the color of the user's hair and dye fastness (ability to retain color).

[0004] The colors, to a non-professional, may appear almost the same. For example, Clairol's type X63 is medium reddish brown, X62 is medium brown and X64 is medium ash brown. L'Oreal's 24 is "cocoa medium brown", 26 is "Redwood-Auburne" and 30 is "Chestnut Reddish Brown".

[0005] The average consumer often does not have the training or experience to accurately predict the final color of her hair when she uses a home hair dye kit. In addition, due to the large number of color dyes, a store may not have an inventory of all colors. A store may stock almost a full range (about one hundred) of one company's colors; but have a more limited inventory of another company's colors. A store carrying just two lines may have over 200 different dyes; which poses problems in maintaining so many colors in stock.

[0006] Consequently, many consumers use the services of a professional hair colorist at a hair salon. A trained and experienced hair colorist has experience dyeing hundreds of heads of hair and can reasonably accurately predict the final color of a hair dye treatment. The consumer may select the color she desires from a color chart having a broad range of many colors.

[0007] Hair dye manufacturers presently make various lines of hair dye colors. A typical line may consist of over one hundred different bottles, with each bottle containing a different color hair dye. In some respects, such a system is expensive, cumbersome and wasteful. It requires that the salon maintain a large and complete inventory of bottles of dye. The cost of a complete inventory of one manufacturer's line is about fifteen thousand dollars. Generally, the dyes are subject to degradation by oxygen. So when a bottle is opened, partly used and saved, its contents may be degraded by oxygen in a few weeks. In addition, the hair colorist may lack the experience, with a particular type of hair, to properly select the hair dye color bottle, or bottles, to obtain the desired result.

[0008] To change hair color through use of oxidative dyes, it is known to use specific dye intermediates that are dissolved in an alkali media (pH 7.5 - 10.5) and carried by various types of gel and creme emulsions, or liquid solutions. These hair colorants are generally combined with a developer solution containing an oxidizer (usually hydrogen peroxide) at a pH of 2-4. Mixing ratios generally vary from 1:1 to 1:2 (ratio of tint to developer). The strength of the mixture depends upon the amount of natural pigmentation one desires to remove from the hair, i.e., "lightening strength". When mixed, the mixture maintains a pH similar to that of the tint or dye media. This higher pH is required for the hydrogen peroxide to oxidize the dye intermediates, causing them to couple inside the hair structure and form colored molecules which, due to their molecular size, are trapped within the structure of the hair, thus the terminology "permanent hair-color". The oxidizer will also remove some of the natural pigmentation in the hair, causing a lightening or blonding effect. The extent of lightening is regulated by the pH and peroxide strength of the tint/developer mixture. Generally products containing weak alkalizers, i.e., aminomethylpropanol or bicarbonates, and having a pH of 7-9, will produce little or no noticeable lightening of the natural hair pigmentation. Such products are termed "no-lift" or "deposit only" haircolorants and they are generally used to blend gray hair or to enhance natural color. Products that contain stronger alkalizers, such as ammonia or ethanolamine and have a pH of 9.0 - 10.5, will deposit color and lighten the natural pigmentation, allowing for the possibility of producing blonde shades. In order to achieve all of these desired effects, as mentioned previously, hair salons often purchase several haircolor lines with shade inventories frequently exceeding one hundred or more.

[0009] The paint industry faced a similar problem. It was common practice years ago for a paint manufacturer to produce a line of 6-10 paint colors. A consumer could only buy that limited number of colored paints. If he wanted a different color he had to mix in additional color pigment, or mix cans of color paint. That system required a large inventory of paints for the various colors, especially considering the different sizes (pints, quarts, gallons) and the different surfaces (flat, gloss, semi-gloss). Now, one may select a desired paint color from a broad range of colors and that paint color is mixed at a store, generally by adding color to a neutral base.

[0010] That type of color mixing system has not been applied on a commercial scale either in stores selling home hair dye kits or in hair salons. One reason may be that presently available hair dyes are generally degraded by oxygen.

The paint mixers used in stores are not suitable to dispense hair dyes as they permit oxygen to reach the product. Another reason is that the amount of hair dye that is used for each treatment is relatively small so that if color additives are to be mixed they must be added in exact amounts. The type of exact liquid measurement required is at the one-tenth of a milliliter (ml) level. Devices for measuring at that level of accuracy are found in chemical laboratories, not in hair salons.

[0011] U.S. Patent 3,208,639 discloses a machine for metering and dispensing fluids, such as dyes, for dyeing or tinting women's hair. The fluid conducting portions not filled with fluid are filled with an inert gas above atmospheric pressure. In contrast, the present invention does not use inert gas. In U.S. Patent 3,208,639 different predetermined colors and shades of dye solution may be blended by combining basic dye color solutions and one diluent. The liquid reservoirs are rigid containers having a sealing puncturable cover material, such as foil.

[0012] U.S. Patent 4,871,262 discloses a cosmetic dispensing system for mixing skin cosmetics, such as facial creams and makeup foundations. Liquid additives are stored in bottles and are pumped, by peristaltic pumps, to be mixed with a cosmetic cream base in a jar.

[0013] U.S. Patent 5,366,117 shows a condiment dispenser for dispensing a group of condiments, such as mustard and ketchup, through a common nozzle. A propellant gas, such as carbon dioxide, drives a dual chamber fluid pump. The system is closed against oxygen contamination and the condiments are held in collapsible bags.

Summary Of The Invention

[0014] In accordance with the present invention there is provided a system and method for the preparation of hair dye, from concentrates of dyes and bases, with the exact color selected by the hair colorist in a salon, or by a hair color consultant in a store.

[0015] The system is entirely oxygen-free, so that the dyes are protected from being degraded by oxygen. The system does not use an inert gas. Preferably there are a small number of dye colors, for example, 5 or 6 concentrated dye colors, containing oxidation intermediates and each contained in an oxygen barrier collapsible pouch (bag). The bag may be used by itself or may be contained in a box or bottle. In addition, a dye base, which is the base for the concentrated dye colors (clear dye), is also furnished in an oxygen barrier bag and a limited number of direct dyes may also be furnished in oxygen barrier bags. These concentrates are accurately measured in various proportions and combined with one of several base liquids. The base liquids provide varying degrees of lightening to be achieved. This creates the ability to produce an unlimited shade range with less than a dozen components. Additionally, because the base liquid, i.e., the alkalizer, is separate from the dye concentrates, it is not necessary to maintain a high pH with the dye concentrates. It is advantageous to achieve a slightly acid or neutral pH. The concentrates could then contain ingredients which would not normally be stable or compatible at high pH with typical oxidation hair colorants. These ingredients would improve the formulation. Such ingredients include: (1) several active conditioners, including select quaternary ammonium compounds and amodimethicones; (2) esters that hydrolyze at pH 9 - 11, and are effective at producing stable emulsion systems while minimizing or lowering the irritation potential of haircoloring products (3) dyes incompatible with amines or ammonia, including select direct dyes that fall into the general category of nitro, HC, or Disperse; (4) dyes that are incompatible with reducing agents, such as select direct hair dyes categorized as certified colorants, nitro, HC or Disperse; and (5) cationic polymers that are not compatible with the anionic surfactants contained in most oxidative hair colors.

[0016] Preferably the pouches are flexible bags having an oxygen barrier layer, such as nylon or an impervious aluminum foil layer. The bags have a male or female coupling which mates with an opposite coupling of a precision lift pump. The pumps are preferably swing-mounted on a support structure to permit them to be swung backwards for replacement of their dye bags or are stationary.

[0017] The same type of precision lift pump is used to dispense base liquids (alkaline concentrates). Preferably the base liquids are in plastic containers without oxygen barriers. Suitable base liquids include "Hi-Lift", "Permanent Base", "Semi-Permanent Base" and "Deposit only".

[0018] The pump is especially designed (i) to provide an accurate amount of liquid, to within one-tenth milliliter; (ii) to prevent oxygen from leaking through the pump and into the dye bag; (iii) not to waste any dye by pump-priming or bleeding each time it is used; (iv) to prevent excess drops of liquid (dripping) by using a slit valve at the end of a tube; and (v) to prevent the dye from splashing or otherwise falling outside of the receptacle container.

[0019] The lift pump preferably has a locking device which is finger-operated to select the amount of liquid to be dispensed. The volume of the pump is preferably 1 to 45 ml (milliliters) and it may be set in 1 ml steps (.0338 fluid ounce). The lift pump has a piston which is lifted by the user and which slides within a tubular piston housing. The extent of the piston's lift is set by the user, before operating the piston, and determines the amount of liquid to be dispensed. The lifting of the piston draws liquid from the bag, to which the pump is connected, because the bag is compressed by atmospheric pressure. After the pump is primed there is no air or vacuum between the piston and the contents of the bag. When the piston reaches the full extent of its movement, the operator pushes down on the piston

to propel the selected charge of liquid out of a dispenser tube and into a receiving container. A one-way valve prevents the liquid from returning to the bag and prevents oxygen from reaching the dye.

[0020] Using computer technology, the color system may be automated and a prospective display provided. The customer is positioned in front of the computer terminal and her picture is taken using a color digital still camera. The customer's present hair color may be automatically analyzed from the picture, or may be selected from a chart, and stored in computer memory. The colorist or color consultant outlines the area of the customer's hair on the picture's display on the computer monitor. The area within the outline (the closed curve) is then displayed in various colors and tints, selected by a display menu, by operation of the computer input device, for example, a mouse, under software control. When the customer and colorist are satisfied with the color, a print-out of the formula (the mixture of dyes and base) is obtained. That formula is computed based upon the dyes required to obtain the selected final color starting from the customer's original hair color.

[0021] The computer stores the customer information (name, date, etc.) along with the original hair color and the suggested formula. At the next hair dye treatment session for that customer the computer will, under software control, adjust the formula based on a new picture of the customer and the history of use of the formula to obtain the selected color.

[0022] In one embodiment the computer is connected to step motors on each lift pump to provide an electronic pump system. In this embodiment the tubes from each pump are formed into an exit bundle. A cup placed beneath the orifice of the tubular bundle collects the entire mixture whose components are pumped in sequence (or simultaneously), preferably within thirty seconds.

[0023] The system and method of the present invention, with or without being automated, may be used to match the colors of the individual dye of a number of companies, i.e., it can match all of Clairol's colors, and all of L'Oreal's colors, and any other manufacturer's colors and other current products being used by salons. In addition, it can "fine tune" each of those many colors to produce even more colors. Since the machine is compact, there is a savings in space compared to an inventory of bottles of dye. It requires an initial investment, for the machine and the initial supplies, but the only cost thereafter is for replacement bags of dye and extender. There is no waste as the machine does not drip or spill dye and there is no throwing away of partially used containers of dye, as in the presently used system. Preferably the bags are of a size to permit treatment of about 64-128 heads of hair using one base, or about 106-212 heads of hair using three bases.

Brief Description Of The Drawings

[0024] The following detailed description should be taken in conjunction with the accompanying drawings. In the drawings:

- Figure 1 is a front plan view of the dye dispenser system of the present invention with the front cover removed;
- Figure 2 is a side cross-sectional view, taken along line 2-2 of Figure 1;
- Figure 3 is a front view, partly in cross-section, of a preferred lift pump;
- Figure 4 is an enlarged cross-sectional view of the removable coupling between a lift pump and a flexible bag; and
- Figures 5A and 5C are enlarged side plan views of an alternative removable coupling between a lift pump and a flexible bag comprising female and male members, respectively; and
- Figures 5B and 5D are top plan views of those female and male members, respectively.

Detailed Description

[0025] As shown in Figures 1 and 2, in one embodiment the system of the present invention includes a housing 10 which would fit on a counter or table, i.e., a waist-high support.

[0026] The housing 10 includes a base 11 and a front cover 12 which is pivotally attached to the base by a hinge 13. The front cover is opened when the bags and/or containers are to be refilled or checked as to their levels. Alternatively, the back cover may be opened to replace the bags. The front cover and/or back cover may be of transparent material to view if bags need to be replaced.

[0027] A series of lift pumps 15-24 are positioned on top of the housing 10. The lift pumps 15-24 are preferably pivotally mounted, by a hinge 14, so that the pumps may be swung backwards in order to replace a bag or container. Alternatively, the lift pump and its attached bag may be lifted to replace the bag or container.

[0028] Each of the lift-pumps 15-24 is removably connected to a respective container 34-37 or bag 28-33.

[0029] Preferably the bottom of each lift pump 15-24 has a female or male connector 25 which interlocks with an opposite connector 26 on each container or bag. For example, the connectors are air-tight connectors of the bayonet or screw type or use springlike prongs.

[0030] Each of the bags 28-33 contains a different oxygen-sensitive liquid dye. The preferred dye concentrates are

discussed below. The bags are flexible so that each bag collapses under atmospheric pressure as their liquid contents are evacuated by the lift pump to which it is connected. Each of the bags 28-33 has an oxygen barrier, preferably an aluminum foil layer or nylon, which is held between exterior and interior layers of plastic. The exterior plastic layer is printed with an identification of the dye contained in the bag and the interior plastic layer is selected so that it does not degrade the dye.

[0031] A typical bag of this type is described in U.S. Patent No. 4,284,672, incorporated by reference herein. It has an outer layer of biaxially oriented thermoplastic polyamide, i.e., nylon, an adhesive layer, i.e., an ethylene acrylic acid copolymer, a middle layer of flexible metal foil, i.e., aluminum foil 0.00035-inch thick, and an inner layer of a heat-sealable ethylene copolymer, i.e., rubber modified high-density polyethylene.

[0032] An alternative type of oxygen barrier bag is contained in a blow-molded plastic bottle and is available from Toyo Seikan. The exterior wall of the body of the bag is not adhered to the interior wall of the bottle and the bottle has an air hole therethrough. The bag is collapsible within the bottle as its liquid content is drawn out.

[0033] The containers 34-37 for the bases need not be oxygen impervious and preferably are plastic containers.

[0034] A preferred lift-pump is shown in Figure 3. it will be understood that Figure 3 is a side cross-sectional view and that the piston 40 is round in cross-section and the piston housing 47 is tubular in cross-section. The piston 40 consists of a plastic piston head 41 (ram head) which is fixed at the bottom end of piston shaft 42 (ram shaft). The top end of piston shaft 42 is connected to the piston top member 43. The top member 43 has an external knurled ring 44 formed on its exterior face and an exterior bottom ledge 45. A plastic tubular cover 46 is fixed to the ledge 45 so that it moves, vertically in Figure 3, with the top member 43. The piston head 41 forms a liquid-tight seal with the interior wall of the tubular piston housing 47, which is of glass or of a suitable transparent plastic.

[0035] At its lowest position, prior to lifting, the piston head 41 is flush with a flat bottom wall 48 of the piston housing 47. The head is sufficiently exactly formed so that a packing, such as an "O" ring, is not required.

[0036] An orifice 49 in the wall of the piston housing 47 leads to the bore of a plastic bushing 58 which is fixed on the housing 47. A plastic or glass tube 50 has its inner end secured within the bushing 49 and its outer end (free end), which points downward, is formed, if a plastic end, with a slit valve 51, which acts as a discharge valve. The slit valve closes automatically and prevents dripping and also prevents return of oxygen. A plastic ring 52 is freely rotatably mounted proximate the outer end of tube 50. The preferred materials for use in contact with the dye are glass or a plastic, such as PVC (Polyvinyl Chloride), forming an oxygen and ammonia barrier and inert to the dyes.

[0037] The bottom wall 48 of the tubular piston housing 47 has an integral downwardly extending inner ring portion 60 which is connected to the ring 61 of the male connector 62. The male connector 62 also includes a tubular outer locking collar 63 which is freely rotatably mounted on a ledge portion 64 at the bottom of the tubular piston housing 47.

[0038] A spring-loaded adjustment stop member 70 (locking device) is mounted for vertical sliding motion on the plastic tubular cover 46. The stop member 70 has an arrow 71 printed thereon which points to numbered lines 72 on the cover to indicate, preferably in milliliters (ml), the quantity of liquid to be selected by the user. To select the quantity of liquid to be discharged, the user pushes inward on buttons 73 of the stop member 70, against spring pressure, to release the plunger and positions the arrow 71 next to the line 72 representing the quantity of liquid which is selected. The position of the arrow 71 next to line 72 of stop member 70 determines the extent of lift of the piston 40 and therefore determines the quantity of liquid lifted from the bag on the suction stroke (lifting stroke). After the piston top member 43 is lifted by the user as far as it will go, as determined by the vertical position of the stop member 70, the discharge stroke is accomplished by the user pushing down on the top member 43. The charge of liquid held beneath the piston head 41 and within the piston housing 47 will then be discharged through the orifice 49, tube 50 and slit valve 51 and into a mixing cup (not shown).

[0039] One type of a suitable quick-connect and air-tight fastener, to removably secure a lift pump to a collapsible bag, is shown in Figure 4. A rotatable locking collar 63 is rotatably mounted at the bottom of lift pump 15. A tube 80 has a sharp piercing point 81. The bore of the tube 80 leads to the bore of ring portion 60. The point pierces the seal 82 of the bag 28, the seal 82 comprising an outer plastic and an inner metal foil layer and, before being pierced, closing the orifice 83 of a bushing 84 at the top of the bag. A dip tube 85 may be connected at the bottom of the bushing 84 within the bag 28.

[0040] Protruding dimples 86 of collar 87 removably snap into a series of rounded hemisphere indentations 85 of bushing 84. Preferably there are 3-8, most preferably 6, dimples 86 and indentations 85. The collar 87 is part of the lift pump and carries a resilient washer 88 which forms an air-tight seal with the top of bushing 84 and with the top of seal 82.

[0041] The bag, when empty, is removed by pulling the bag and releasing the dimples from the indentations. A new bag may then be inserted by moving its outer cap (not shown), pushing the bag upwards to pierce the seal 82 and removably locking the dimples 86 into the indentations 85.

[0042] An alternative type of quick-connect and air-tight fastener, to removably secure a lift pump to a collapsible bag, or bag within a bottle, is shown in Figures 5A-5B. The female member 90 has a top portion with external screw threads 91 which are screwed into the lift pump and a central bore 96. A shoulder ring 92 is formed beneath the screw

threads 91.

[0043] A plurality of spring feet 93, preferably 4-12 feet, and most preferably 8 feet, extend from below the ring 92. Each of the feet 93 has an inwardly extending protrusion 94 at its free end. A ring 95 may be moved upwardly, to unlock the feet 93, or downwardly, to lock the feet.

[0044] The male member 100 has an upper portion 101 which removably fastens in the female member 90, and a bottom portion 102 which fits within the bag. A bore 103 extends through the male member and may have a dip tube (not shown) attached at its lower end.

[0045] The upper portion 101 has a rubber "O" ring 104 inserted in a groove, to provide sealing. It has, in sequence starting from its top face, an outwardly slanted face 105, an inwardly slanted face 106, a groove 107, and a protruding ring 108. The bottom portion 102 is a cylindrical tube. Cross-sections (perpendicular to the axis of the bore) are circular.

[0046] In operation, the ring 95 is raised, the male member is lifted, the face 105 spreads the protrusions 94 and legs 93 and, by spring action, the protrusions snap into the groove 107, and the ring 95 is manually lowered to lock the legs in place. The "O" ring 104 seals on the bottom internal face (not shown) of the female member which connects the bore 96 with the bore 103 in an air-tight seal.

[0047] When the lift-pump is first being used, an initial amount of dye is pumped to fill the orifice 49, bushing 58 and tube 50, i.e., the lift pump is primed. The dye therein does not degrade as those parts are sufficiently impervious to oxygen. The liquid which remains in orifice 49, bushing 58 and tube 50, after each use of the lift-pump, does not affect the exactitude of the quantity selected by the user as it is a constant amount of about 1 ml. In this lift-pump there is no bleeding of air to prime the pump and no wasting of dye, except when a new bag is placed onto the lift-pump.

[0048] A suitable lift-pump is the "Walu Genius", available from Walu Labortechnik GmbH, D-97877, Wertheim, Germany.

[0049] A suitable dye system is one using an oxidant such as H_2O_2 (hydrogen peroxide) and a permanent dye concentrate. Due to limitations on the solubilities of dye ingredients, the dye concentrates comprise the majority of the mixed composition, preferably 65 - 85%. In order to have the ability to produce unlimited shade possibilities, a minimum of 5 or 6 concentrates is preferred. These dye concentrates, which are preferred, include: neutral or brown (bag 28), ash or blue-violet (bag 29), gold or yellow (bag 30), orange (bag 31), and/or red (bag 32), and clear (bag 33) to create various dilutions which will facilitate the ability to produce any depth of shade. The need for two different red concentrates, or a red and an orange, is apparent when attempting to produce a low pH deposit only shade that contains a significant amount of red character. At the pH employed oxidation reds do not develop, and direct dyes are used to augment this deficiency. Therefore, it is preferred that one of the red concentrates preferably contain direct dyes for this purpose, while the other red concentrate contains oxidation dyes for making red shades at a high pH.

[0050] The following Tables I and II of the compositions of preferred Examples 1-3 are examples of dye concentrates.

TABLE I

Material	Example 1 Clear Wt. %	Example 2 Neutral Wt. %	Example 3 Blue-Violet Wt. %
Citric acid	0.60	0.60	0.60
Isopropanol	7.00	7.00	7.00
Nonoxynol-4	5.00	5.00	5.00
Sodium sulfite	0.05	0.10	0.10
Disodium EDTA	0.20	0.20	0.20
Erythorbic acid	0.10	0.20	0.20
m-aminophenol	-	1.00	-
1-naphthol	-	0.50	0.50
N,N-Bis(2-hydroxyethyl) p-phenylenediamine sulfate	-	-	1.00
Resorcinol	-	2.00	-
p-phenylenediamine	-	2.00	-
DI Water	87.05	81.40	85.40
"DI" is deionized			
"EDTA" is ethylene diamine tetracetic acid			

TABLE II

Material	Example 4 Hi-Lift Wt. %	Example 5 Permanent Wt. %	Example 6 Deposit Only Wt. %
Ammonia	50.00	20.00	-
Ethanolamine	-	10.00	-
Amino methyl propanol	-	-	2.00
Isopropanol	10.00	10.00	10.00
Oleic Acid	10.00	10.00	10.00
DI Water	30.00	50.00	78.00

[0051] With the dye components comprising 65 - 85% of the formulation, the base concentrates (which comprise the other 35 - 25%) are simple solutions differentiated by the type and amount of alkalizer used. These preferably include: a "Hi-Lift" base for maximum blonding (container 34), a "Permanent Base" (container 35) for gray coverage and normal blonding, a "Semi-Permanent Base" (container 36) for enhancement of natural color or glossing, and a "Deposit Only" (container 37) base for gray blending. Each of the bases is held in a container, which need not be air-tight or have an oxygen barrier, and is associated with a precision lift pump. The formulations set forth in preferred Examples 4-6 in the Table II above, are examples of suitable base concentrates.

[0052] The dye and base concentrates are precisely dispensed by the individual lift pumps. The various bases are intermixed with each other and have a set amount that is always measured into the formula. The dye concentrates may be varied in any amount or combination with each other up to a total set amount.

[0053] Example 7: A permanent light neutral brown shade is produced using the following mixture:

20 ml	Neutral Concentrate
+ 25 ml	Clear
<u>45 ml</u>	Total Dye concentrate
+ 15 ml	Permanent Base
<u>60 ml</u>	Dye Formulation

This dye formulation is then combined with 60 cc of a 20 volume developer (containing H_2O_2) to activate the formula.

[0054] Example 8: An Extra Light Cool Blonde is produced by mixing the following:

2 ml	Blue-Violet Concentrate
1 ml	Neutral Concentrate
+ 42 ml	Clear
<u>45 ml</u>	Total Dye Concentrate
+ 15 ml	Hi-Lift
<u>60 ml</u>	Dye formulation

This dye formulation is then mixed with 120 ml of 40 volume developer (containing H_2O_2) to activate.

Claims

1. A system for the dispensing of oxygen sensitive hair dye concentrates, the system comprising:

- a plurality of containers (28-33), each containing an oxygen sensitive hair dye concentrate and having walls which are substantially impervious to oxygen and collapsible by atmospheric pressure as the hair dye concentrate is removed, each container having an opening (83) associated with a first fastener (84, 85); and
- a plurality of precision pumps (15-20), each pump including barrier means to prevent oxygen from reaching the hair dye concentrate therein, an outlet (50, 51) to dispense dye from the pump, volume selection means (70-73) to select a volume of a dye charge to be removed from a respective container by the pump, and a second fastener (86, 87) associated with an inlet orifice of the pump; wherein

(c) each first fastener is removably connected to a respective second fastener in an air-tight connection.

2. A system as claimed in claim 1, **characterised in that** the precision pumps (15-20) are lift pumps, each comprising a cylinder (47) connected to the outlet (50, 51) and a piston (40) slidable within the cylinder, the piston being arranged to have a lifting stroke in which the piston slides in one direction to lift a charge of dye from a respective container (28-33) and a discharge stroke in which the piston slides in the opposite direction to discharge the charge of dye through the outlet.
3. A system as claimed in claim 2, **characterised in that** the volume selection means (70-73) is arranged to determine the volume of the dye charge by setting the extent of the lifting stroke.
4. A system as claimed in claim 3, **characterised in that** the volume selection means (70-73) includes a physical stop (70) which determines the extent of the lifting stroke.
5. A system as claimed in claim 3, further comprising a second plurality of containers (34-37), each of which contains a non-oxygen sensitive liquid for addition to a hair dye concentrate to produce a hair dye formulation and being connected to a precision lift pump (21-24) for discharging liquid therefrom.
6. A system as claimed in claim 5, **characterised in that** the containers containing the oxygen sensitive hair dye concentrates are flexible bags.
7. A system as claimed in any one of claims 2 to 6, **characterised in that** the volume selection means (70-73) of each precision lift pump (15-20, 21-24) is selectable to within 0.1ml of liquid for discharge.
8. A system as claimed in any one of the preceding claims, **characterised in that** the first and second fasteners are male and female locking members (25, 26).
9. A system as claimed in any one of the preceding claims, **characterised in that** one of said first and second fasteners includes a neck portion (84), the other of said first and second fasteners includes a tubular portion (87), one of the neck portion and the tubular portion has a plurality of protrusions (86) thereon and the other of the neck portion and tubular portion has indentations (85) therein, wherein the protrusions are removably locked into the indentations such that the container and pump are removably connected.
10. A system as claimed in claim 9, **characterised in that** the neck portion (84) has an exterior wall with the indentations (85) therein, and the tubular portion (87) has an interior wall with the protrusions (86) thereon.
11. A system as claimed in claim 9 or claim 10, wherein the first fastener includes the neck portion (84) and the second fastener includes the tubular portion (87).
12. A system as claimed in any one of claims 1 to 8, **characterised in that** the first fastener (100) comprises a cylindrical member (101) having a bore (103) therethrough and having, in profile, an outwardly slanting shoulder portion (105) followed by an inwardly slanting shoulder portion (106) followed by a groove (107); and the second fastener (90) comprises a neck portion with a bore (96) therethrough and a plurality of flexible legs (93) connected to the neck portion, each leg having an inwardly directed protrusion (94) at the free end thereof; wherein the protrusions are fitted into the groove to connect the first and second fasteners.
13. A system as claimed in any one of the preceding claims, **characterised in that** the outlet includes a tube (50) having a free end and a slit valve (51) formed at the free end
14. A system as claimed in any one of the preceding claims, **characterised in that** the plurality of containers are from 3 to 8 collapsible containers, each being a flexible bag.
15. A system as claimed in claim 14, **characterised in that** the plurality of containers are from 5 to 6 collapsible bags.
16. A system as claimed in any one of the preceding claims, **characterised in that** it includes a container of developer containing an oxidizer with a precision pump connected thereto.
17. A system as claimed in any one of the preceding claims, **characterised in that** the first fastener (84) includes a

puncturable seal (82) and the second fastener (87) is associated with means (80, 81) to puncture the seal.

18. A system as claimed in claim 17, characterised in that the seal (82) covers the opening (83).

19. A system as claimed in claim 1, wherein a different oxygen sensitive hair dye concentrate is present in each container (28-33), and the system includes at least one container (34-37) which:

(i) contains an alkalyzer liquid which when added to a hair dye concentrate from one or more of the plurality of containers (28-33) produces a hair dye formulation; and

(ii) is connected to a precision pump (21-24) for drawing liquid from the container (34-37);

the system including control means to select the total amount of hair dye concentrate to be pumped at 65 - 85%, and alkalyzer liquid at 35-15%, of the hair dye formulation.

20. The system as claimed in claim 19, further comprising at least one container of a developer liquid and a precision pump connected thereto.

21. A method for the mixing and dispensing of a hair dye formulation, without the use of an inert gas, the method including:

(a) positioning proximate each other a plurality of collapsible containers (28-33), each containing a different oxygen sensitive hair dye concentrate and having walls which are substantially impervious to oxygen and collapsible by atmospheric pressure as the hair dye concentrate is removed;

(b) positioning next to the collapsible containers at least one container (34-37) containing an alkalyzer liquid to be added to a charge of hair dye concentrate from one or more of the collapsible containers to produce the hair dye formulation;

(c) connecting a precision pump (15-20, 21-24) to each of the containers, each pump functioning to draw liquid from its connected container; and

(d) pumping into a receptor container 65-85% of the hair dye formulation from at least one collapsible container of hair dye concentrate, and 35-15% of the formulation from the at least one container of alkalyzer liquid, and mixing the hair dye concentrate and alkalyzer liquid in the receptor container to form the hair dye formulation.

22. A method as claimed in claim 21, characterised in that it further includes positioning proximate the collapsible containers (28-33) at least one container of a developer liquid having a precision pump connected thereto, pumping developer liquid from its container, and mixing the pumped developer liquid with the formulation.

23. A method as claimed in claim 21 or claim 22, characterised in that the precision pumps (15-20, 21-24) are lift pumps, each of which comprises a cylinder (47) and a piston (40) slidable within the cylinder, the piston being arranged to have a lifting stroke in one direction to charge the cylinder and a discharge stroke in the opposite direction, the pump further comprising volume selection means (70-73) to selectively determine the volume of the charge by setting the extent of the lifting stroke, and a conduit (50) connected to the cylinder to convey discharged liquids therefrom, the method comprising pumping a plurality of the lift pumps to pump the hair dye concentrates and alkalyzer liquid into the receptor container.

24. A method as claimed in claim 23, characterised in that each lift pump (15-20, 21-24) includes a physical stop (70) which determines extent of the piston's lifting stroke and thereby determines the volume of the charge, the method including setting each stop prior to pumping the liquids.

25. A method as claimed in any one of claims 21 to 24, characterised in that each collapsible container (28-33) has a first fastener (84, 85) associated with an opening (83), and each pump (15-20) has a second fastener (86, 87) associated with an inlet orifice of the pump, each first fastener being removably connected to a respective second fastener in an air-tight connection, wherein the first fastener includes a puncturable seal (82) and the second fastener is associated with means (80, 81) to puncture the seal, and the method comprises puncturing the seal with the second fastener.

Patentansprüche

1. System zum Abgeben von sauerstoffempfindlichen Haarfärbekonzentraten, wobei das System umfaßt:

- 5 (a) mehrere Behälter (28-33), wovon jeder ein sauerstoffempfindliches Haarfärbekonzentrat enthält und Wände besitzt, die für Sauerstoff im wesentlichen undurchlässig sind und durch Atmosphärendruck zusammenge-
 10 drückt werden können, wenn das Haarfärbekonzentrat entnommen wird, wobei jeder Behälter eine Öffnung (83) besitzt, der eine erste Befestigungseinrichtung (84, 85) zugeordnet ist; und
 (b) mehrere Präzisionspumpen (15-20), wovon jede Sperrmittel, die verhindern, daß Sauerstoff das darin
 15 befindliche Haarfärbekonzentrat erreicht, einen Auslaß (50, 51), durch den Farbstoff von der Pumpe abgegeben wird, Volumenauswahlmittel (70-73), die ein Volumen einer Farbstoffbeschickung, das von einem entsprechenden Behälter durch die Pumpe abgeführt werden soll, auswählen, und eine zweite Befestigungseinrichtung (86, 87), die einer Einlaßöffnung der Pumpe zugeordnet ist, enthält; wobei
 (c) jede erste Befestigungseinrichtung mit einer entsprechenden zweiten Befestigungseinrichtung in einer luft-
 20 dichten Verbindung lösbar verbunden ist.

2. System nach Anspruch 1, **dadurch gekennzeichnet, daß** die Präzisionspumpen (15-20) Hebepumpen sind, wo-
 25 von jede einen mit dem Auslaß (50, 51) verbundenen Zylinder (47) und einen im Zylinder gleitfähigen Kolben (40) umfaßt, wobei der Kolben so beschaffen ist, daß er einen Förderhub, bei dem der Kolben in einer Richtung gleitet, um eine Farbstoffbeschickung aus einem entsprechenden Behälter (28-33) zu fordern, und einen Austoßhub, in dem der Kolben in die entgegengesetzte Richtung gleitet, um die Farbstoffbeschickung durch den Auslaß auszu-
 30 stoßen, besitzt.

3. System nach Anspruch 2, **dadurch gekennzeichnet, daß** die Volumenauswahlmittel (70-73) so beschaffen sind, daß sie das Volumen der Farbstoffbeschickung durch Festlegen der Größe des Förderhubs bestimmen.

4. System nach Anspruch 3, **dadurch gekennzeichnet, daß** die Volumenauswahlmittel (70-73) einen körperlichen Anschlag (70) enthalten, der die Größe des Förderhubs bestimmt.

5. System nach Anspruch 3, das ferner eine zweite Mehrzahl von Behältern (34-37) umfaßt, wovon jeder eine nicht sauerstoffempfindliche Flüssigkeit enthält, die zu einem Haarfärbekonzentrat hinzugefügt werden soll, um eine Haarfärbeformelmischung zu erzeugen, und mit einer Präzisionshebepumpe (21-24) verbunden ist, um die Flüssigkeit hiervon auszustoßen.

6. System nach Anspruch 5, **dadurch gekennzeichnet, daß** die sauerstoffempfindlichen Haarfärbekonzentrate enthaltenden Behälter flexible Beutel sind.

7. System nach einem der Ansprüche 2 bis 6, **dadurch gekennzeichnet, daß** die Volumenauswahlmittel (70-73) jeder Präzisionshebepumpe (15-20, 21-24) so wählbar sind, daß sie Flüssigkeit innerhalb von 0,1 ml ausstoßen.

8. System nach einem der vorhergehenden Ansprüche, **dadurch gekennzeichnet, daß** die erste und die zweite Befestigungseinrichtung Steck- und Buchsen-Verriegelungselemente (25, 26) sind.

9. System nach einem der vorhergehenden Ansprüche, **dadurch gekennzeichnet, daß** eine der ersten und zweiten Befestigungseinrichtungen einen Halsabschnitt (84) enthält und die andere der ersten und der zweiten Befestigungseinrichtungen einen rohrförmigen Abschnitt (87) enthält, wobei entweder der Halsabschnitt oder der rohrförmige Abschnitt mehrere Vorsprünge (86) besitzt und der jeweils andere des Halsabschnitts und des rohrförmigen Abschnitts Vertiefungen (85) aufweist, wobei die Vorsprünge in den Vertiefungen lösbar verriegelt werden können, so daß der Behälter und die Pumpe lösbar miteinander verbunden sind.

10. System nach Anspruch 9, **dadurch gekennzeichnet, daß** der Halsabschnitt (84) eine Außenwand mit darin vorhandenen Vertiefungen (85) besitzt und der rohrförmige Abschnitt (87) eine Innenwand mit daran befindlichen Vorsprüngen besitzt.

11. System nach Anspruch 9 oder Anspruch 10, bei dem die erste Befestigungseinrichtung den Halsabschnitt (84) enthält und die zweite Befestigungseinrichtung den rohrförmigen Abschnitt (87) enthält.

12. System nach einem der Ansprüche 1 bis 8, **dadurch gekennzeichnet, daß** die erste Befestigungseinrichtung

(100) ein zylindrisches Element (101) umfaßt, das eine Durchgangsbohrung (103) und im Profil einen nach außen geneigten Schulterabschnitt (105), gefolgt von einem nach innen geneigten Schulterabschnitt (106), gefolgt von einer Nut (107), besitzt; und die zweite Befestigungseinrichtung (90) einen Halsabschnitt mit einer Durchgangsbohrung (96) und mehreren flexiblen Beinen (93), die mit dem Halsabschnitt verbunden sind, umfaßt, wobei jedes Bein an seinem freien Ende einen nach innen gerichteten Vorsprung (94) besitzt; wobei die Vorsprünge in die Nut eingesetzt sind, um die erste und die zweite Befestigungseinrichtung miteinander zu verbinden.

13. System nach einem der vorhergehenden Ansprüche, **dadurch gekennzeichnet**, daß der Auslaß ein Rohr (50) mit einem freien Ende und ein an dem freien Ende ausgebildetes Schlitzventil enthält.

14. System nach einem der vorhergehenden Ansprüche, **dadurch gekennzeichnet**, daß die mehreren Behälter 3 bis 8 zusammendrückbare Behälter sind, wovon jeder ein flexibler Beutel ist.

15. System nach Anspruch 14, **dadurch gekennzeichnet**, daß die mehreren Behälter 5 bis 6 zusammendrückbare Beutel sind.

16. System nach einem der vorhergehenden Ansprüche, **dadurch gekennzeichnet**, daß es einen Entwicklerbehälter enthält, der ein Oxidationsmittel enthält und mit dem eine Präzisionspumpe verbunden ist.

17. System nach einem der vorhergehenden Ansprüche, **dadurch gekennzeichnet**, daß die erste Befestigungseinrichtung (84) eine durchstechbare Dichtung (82) enthält und die zweite Befestigungseinrichtung (87) mit Mittel (80, 81) versehen ist, um die Dichtung zu durchstechen.

18. System nach Anspruch 17, **dadurch gekennzeichnet**, daß die Dichtung (82) die Öffnung (83) abdeckt.

19. System nach Anspruch 1, wobei in jedem Behälter (28-33) ein anderes sauerstoffempfindliches Haarfärbekonzentrat enthalten ist und wobei das System wenigstens einen Behälter (34-37) umfaßt, der:

- (i) eine Alkalibildungsflüssigkeit enthält, die, wenn sie zu dem Haarfärbekonzentrat von einem oder mehreren der Mehrzahl von Behältern (28-33) hinzugefügt wird, eine Haarfärbeformelmischung erzeugt; und
- (ii) mit einer Präzisionspumpe (21-24) verbunden ist, um Flüssigkeit aus dem Behälter (34-37) zu saugen;

wobei das System Steuermittel enthält, die für die Haarfärbeformelmischung insgesamt 65-85 % des zu pumpenden Haarfärbekonzentrats und 35-15 % der Alkalibildungsflüssigkeit wählen.

20. System nach Anspruch 19, das ferner wenigstens einen Behälter einer Entwicklerflüssigkeit und eine damit verbundene Präzisionspumpe umfaßt.

21. Verfahren zum Mischen und Abgeben einer Haarfärbeformelmischung ohne Verwendung eines Schutzgases, wobei das Verfahren umfaßt:

(a) Positionieren zusammendrückbarer Behälter (28-33), wovon jeder ein anderes sauerstoffempfindliches Haarfärbekonzentrat enthält und Wände besitzt, die für Sauerstoff im wesentlichen undurchlässig sind und durch den Atmosphärendruck zusammengedrückt werden können, wenn das Haarfärbekonzentrat entnommen wird, nahe nebeneinander;

(b) Positionieren wenigstens eines Behälters (34-37), der eine Alkalibildungsflüssigkeit enthält, die zu einer Beschickung eines Haarfärbekonzentrats von einem oder mehreren der zusammendrückbaren Behälter hinzugefügt werden soll, um die Haarfärbeformelmischung zu erzeugen, in der Nähe der zusammendrückbaren Behälter;

(c) Verbinden einer Präzisionspumpe (15-20, 21-24) mit jedem der Behälter, wobei jede Pumpe in der Weise arbeitet, daß sie Flüssigkeit aus dem mit ihr verbundenen Behälter saugt;

(d) Pumpen aus wenigstens einem zusammendrückbaren Behälter des Haarfärbekonzentrats von 65-85 % der Haarfärbeformelmischung und aus wenigstens einem Behälter der Alkalibildungsflüssigkeit von 35-15 % der Formelmischung in einen Aufnahmebehälter und Mischen des Haarfärbekonzentrats und der Alkalibildungsflüssigkeit in dem Aufnahmebehälter, um die Haarfärbeformelmischung zu bilden.

22. Verfahren nach Anspruch 21, **dadurch gekennzeichnet**, daß es ferner das Positionieren wenigstens eines Behälters einer Entwicklerflüssigkeit, mit dem eine Präzisionspumpe verbunden ist, in der Nähe der zusammendrück-

baren Behälter (28-33), das Pumpen von Entwicklerflüssigkeit aus ihrem Behälter und das Mischen der geförderten Entwicklerflüssigkeit mit der Formelmischung umfaßt.

23. Verfahren nach Anspruch 21 oder Anspruch 22, **dadurch gekennzeichnet, daß** die Präzisionspumpen (15-20, 21-24) Hebepumpen sind, wovon jede einen Zylinder (47) und einen in dem Zylinder gleitfähigen Kolben (40) umfaßt, wobei der Kolben so beschaffen ist, daß er einen Förderhub in einer Richtung, um den Zylinder zu beschicken, und einen Austoßhub in der entgegengesetzten Richtung besitzt, wobei die Pumpe ferner Volumenauswahlmittel (70-73), die wahlweise das Beschickungsvolumen bestimmen, indem sie die Größe des Förderhubs festlegen, und eine Leitung (50), die mit dem Zylinder verbunden ist, um geförderte Flüssigkeiten von ihm wegzutransportieren, umfaßt, wobei das Verfahren das Pumpen mit mehreren Hebepumpen umfaßt, um die Haarfärbekonzentrate und die Alkalibildungsflüssigkeit in den Aufnahmebehälter zu pumpen.

24. Verfahren nach Anspruch 23, **dadurch gekennzeichnet, daß** jede Hebepumpe (15-20, 21-24) einen körperlichen Anschlag (70) enthält, der das Ausmaß des Kolbenförderhubs bestimmt und dadurch das Beschickungsvolumen bestimmt, wobei das Verfahren das Fixieren jedes Anschlags vor dem Pumpen der Flüssigkeiten umfaßt.

25. Verfahren nach einem der Ansprüche 21-24, **dadurch gekennzeichnet, daß** jeder zusammendrückbare Behälter (28-33) eine erste Befestigungseinrichtung (84, 85), die einer Öffnung (83) zugeordnet ist, enthält und jede Pumpe (15-20) eine zweite Befestigungseinrichtung (86, 87), die einer Einlaßöffnung der Pumpe zugeordnet ist, enthält, wobei jede erste Befestigungseinrichtung mit einer entsprechenden zweiten Befestigungseinrichtung in einer luftdichten Verbindung lösbar verbunden ist, wobei die erste Befestigungseinrichtung eine durchstechbare Dichtung (82) aufweist und die zweite Befestigungseinrichtung mit Mitteln (80, 81) versehen ist, um die Dichtung zu durchstechen, wobei das Verfahren das Durchstechen der Dichtung mit der zweiten Befestigungseinrichtung umfaßt.

Revendications

1. Système de distribution de concentrés de colorants capillaires sensibles à l'oxygène, le système comprenant :

(a) une pluralité de récipients (28-33), chaque récipient contenant un concentré de colorant capillaire sensible à l'oxygène et étant pourvu de parois qui sont parfaitement imperméables à l'oxygène et qui s'écrasent sous la pression atmosphérique lorsqu'on fait sortir le concentré de colorant capillaire, chaque récipient ayant une ouverture (83) correspondant à un premier fermoir (84, 85) ; et

(b) une pluralité de pompes de précision (15-20), chaque pompe comprenant des moyens de barrière afin d'empêcher l'introduction d'oxygène à l'intérieur du concentré de colorant capillaire, une sortie (50, 51) servant à distribuer le colorant depuis la pompe, des moyens de sélection du volume (70-73) servant à sélectionner un volume d'une charge de colorant destiné à être sorti d'un récipient respectif par la pompe, et un second fermoir (86, 87) correspondant à un orifice d'entrée de la pompe ; dans lequel

(c) chaque premier fermoir est raccordé de manière amovible à un second fermoir respectif de façon à ce que le raccordement soit hermétique.

2. Système selon la revendication 1, **caractérisé en ce que** les pompes de précision (15-20) sont des pompes aspirantes, chacune comprenant un cylindre (47) raccordé à la sortie (50, 51) et un piston (40) coulissant à l'intérieur du cylindre, le piston étant conçu pour avoir une course d'aspiration dans laquelle le piston coulisse dans une seule direction pour élever une charge de colorant d'un récipient respectif (28-33) et une course de refoulement dans laquelle le piston coulisse dans la direction opposée pour refouler la charge de colorant par la sortie.

3. Système selon la revendication 2, **caractérisé en ce que** les moyens de sélection du volume (70-73) sont conçus de manière à déterminer le volume de la charge de colorant par ajustement de la longueur de la course d'aspiration.

4. Système selon la revendication 3, **caractérisé en ce que** les moyens de sélection du volume (70-73) comprennent une butée physique (70) qui détermine la longueur de la course d'aspiration.

5. Système selon la revendication 3, comprenant en plus une deuxième pluralité de récipients (34-37), chacun contenant un liquide non sensible à l'oxygène servant à ajouter un concentré de colorant capillaire pour produire une préparation de colorant capillaire et étant raccordé à une pompe aspirante de précision (21-24) servant à en refouler le liquide.

6. Système selon la revendication 5, **caractérisé en ce que** les récipients contenant les concentrés de colorants capillaires sensibles à l'oxygène sont des sacs souples.
- 5 7. Système selon l'une quelconque des revendications 2 à 6, **caractérisé en ce que** les moyens de sélection du volume (70-73) de chaque pompe aspirante de précision (15-20, 21-24) peuvent être sélectionnés à 0,1 ml de liquide près pour le refoulement.
- 10 8. Système selon l'une quelconque des revendications précédentes, **caractérisé en ce que** les premier et second fermoirs sont des éléments de blocage mâle et femelle (25, 26).
- 15 9. Système selon l'une quelconque des revendications précédentes, **caractérisé en ce que** l'un desdits premier et second fermoirs comprend une partie de col (84), l'autre desdits premier et second fermoirs comprend une partie tubulaire (87), il y a sur l'une des parties de col ou tubulaire, une pluralité de saillies (86) et sur l'autre partie, de col ou tubulaire, des creux (85) dans lesquels les saillies sont bloquées de manière amovible dans les crans de façon à ce que le récipient et la pompe soient raccordés de manière amovible.
- 20 10. Système selon la revendication 9, **caractérisé en ce que** la partie de col (84) a une paroi extérieure pourvue de creux (85) et la partie tubulaire (87) a une paroi intérieure pourvue de saillies (86).
- 25 11. Système selon la revendication 9 ou la revendication 10, dans lequel le premier fermoir comprend la partie de col (84) et le second fermoir comprend la partie tubulaire (87).
- 30 12. Système selon l'une quelconque des revendications 1 à 8, **caractérisé en ce que** le premier fermoir (100) comprend un élément cylindrique (101) ayant un alésage (103) le traversant et ayant, de profil, une partie d'épaulement en pente vers l'extérieur (105) prolongée par une partie d'épaulement en pente vers l'intérieur (106) prolongée par une rainure (107); et le second fermoir (90) comprend une partie de col avec un alésage (96) le traversant et une pluralité de bras flexibles (93) raccordés à la partie de col, chaque bras ayant une saillie dirigée vers l'intérieur (94) à son extrémité; dans lequel les saillies se logent dans la rainure pour raccorder les premier et second fermoirs.
- 35 13. Système selon l'une quelconque des revendications précédentes, **caractérisé en ce que** la sortie comprend un tube (50) ayant une extrémité libre et une valve à fente (51) formée sur l'extrémité libre.
- 40 14. Système selon l'une quelconque des revendications précédentes, **caractérisé en ce que** la pluralité de récipients est de 3 à 8 récipients à écrasement, chacun étant un sac souple.
- 45 15. Système selon la revendication 14, **caractérisé en ce que** la pluralité de récipients est de 5 à 6 sacs à écrasement.
- 50 16. Système selon l'une quelconque des revendications précédentes, **caractérisé en ce qu'il** comprend un récipient de révélateur contenant un oxydant et une pompe de précision raccordée à celui-ci.
- 55 17. Système selon l'une quelconque des revendications précédentes, **caractérisé en ce que** le premier fermoir (84) comprend un joint perforable (82) et le second fermoir (87) est associé à des moyens (80, 81) de perforation du joint.
18. Système selon la revendication 17, **caractérisé en ce que** le joint (82) recouvre l'ouverture (83).
19. Système selon la revendication 1, dans lequel un concentré de colorant capillaire sensible à l'oxygène est présent dans chaque récipient (28-33), et le système comprend au moins un récipient (34-37) qui :
 - (i) contient un liquide alcalinisant qui, s'il est ajouté à un concentré de coloration capillaire depuis un ou plusieurs de la pluralité des récipients (28-33), produit une formulation de colorant capillaire; et
 - (ii) est raccordé à une pompe de précision (21-24) pour prélever du liquide dans le récipient (34-37);le système comprenant des moyens de commande servant à sélectionner la quantité totale de concentré de colorant capillaire à pomper avec un pourcentage de 65 à 85 %, et de liquide alcalinisant de 35 à 15 %, de la formulation de colorant capillaire.
20. Système selon la revendication 19, comprenant de plus au moins un récipient de liquide révélateur et une pompe

de précision raccordée à celui-ci.

21. Procédé de mélange et de distribution d'une formulation de colorant capillaire, sans l'utilisation de gaz inerte, le procédé comprenant :

(a) le positionnement à proximité l'un de l'autre d'une pluralité de récipients à écrasement (28-33) contenant chacun un concentré différent de colorant capillaire sensible à l'oxygène et ayant des parois qui sont parfaitement imperméables à l'oxygène et s'écrasent sous la pression atmosphérique lorsqu'on fait sortir le concentré de colorant capillaire,

(b) le positionnement à proximité des récipients pliables d'au moins un récipient (34-37) contenant un liquide alcalinisant à ajouter à une charge de concentré de colorant capillaire depuis un ou plusieurs des récipients à écrasement pour produire la formulation de colorant capillaire,

(c) le raccordement d'une pompe de précision (15-20, 21-24) à chacun des récipients, chaque pompe fonctionnant pour prélever du liquide dans le récipient auquel elle est raccordée et

(d) le pompage dans un récipient réceptacle de 65 à 85 % de la formulation de colorant capillaire depuis au moins un récipient à écrasement de concentré de colorant capillaire, et de 35 à 15 % de la formulation depuis au moins un récipient de liquide alcalinisant, et le mélange du concentré de colorant capillaire et du liquide alcalinisant dans le récipient réceptacle afin de former la formulation de colorant capillaire.

22. Procédé selon la revendication 21, caractérisé en ce qu'il comprend en plus le positionnement à proximité des récipients à écrasement (28-33) d'au moins un récipient d'un liquide révélateur ayant une pompe de précision qui lui est raccordée, le pompage du liquide révélateur depuis son récipient, et le mélange du liquide révélateur pompé avec la formulation.

23. Procédé selon la revendication 21 ou la revendication 22, caractérisé en ce que les pompes de précision (15-20, 21-24) sont des pompes aspirantes dont chacune comprend un cylindre (47) et un piston (40) coulissant à l'intérieur du cylindre, le piston étant conçu pour avoir une course d'aspiration dans une seule direction pour charger le cylindre et une course de refoulement dans la direction opposée, la pompe comprenant en plus des moyens de sélection du volume (70-73) pour déterminer sélectivement le volume de la charge par ajustement de la longueur de la course d'aspiration, et un conduit (50) raccordé au cylindre pour transporter les liquides refoulés à partir de celui-ci, le procédé comprenant le pompage d'une pluralité des pompes aspirantes pour pomper les concentrés de colorants capillaires et le liquide alcalinisant dans le récipient réceptacle.

24. Procédé selon la revendication 23, caractérisé en ce que chaque pompe aspirante (15-20, 21-24) comprend une butée physique (70) qui détermine la longueur de la course d'aspiration du piston et détermine ainsi le volume de la charge, le procédé comprenant l'ajustement de chaque butée avant le pompage des liquides.

25. Procédé selon l'une quelconque des revendications 21 à 24, caractérisé en ce que chaque récipient à écrasement (28-33) possède un premier fermetoir (84, 85) correspondant à une ouverture (83), et chaque pompe (15-20) possède un second fermetoir (86, 87) correspondant à un orifice d'entrée de la pompe, chaque premier fermetoir étant raccordé de façon amovible à un second fermetoir respectif de façon à ce que le raccordement soit hermétique, dans lequel le premier fermetoir comprend un joint perforable (82) et le second fermetoir correspond à des moyens (80, 81) de perforation du joint, et le procédé comprend la perforation du joint avec le second fermetoir.

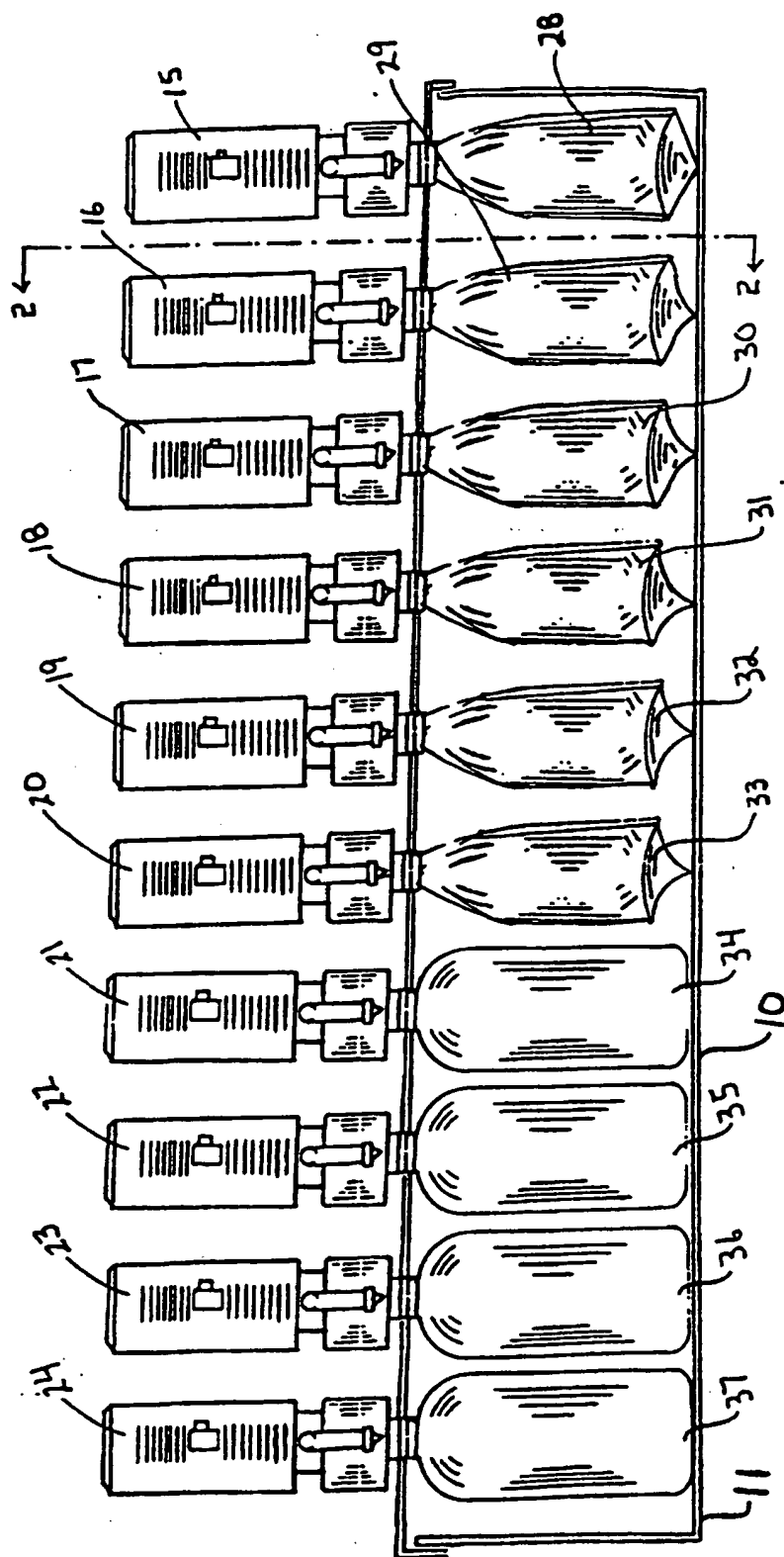


FIG. 1

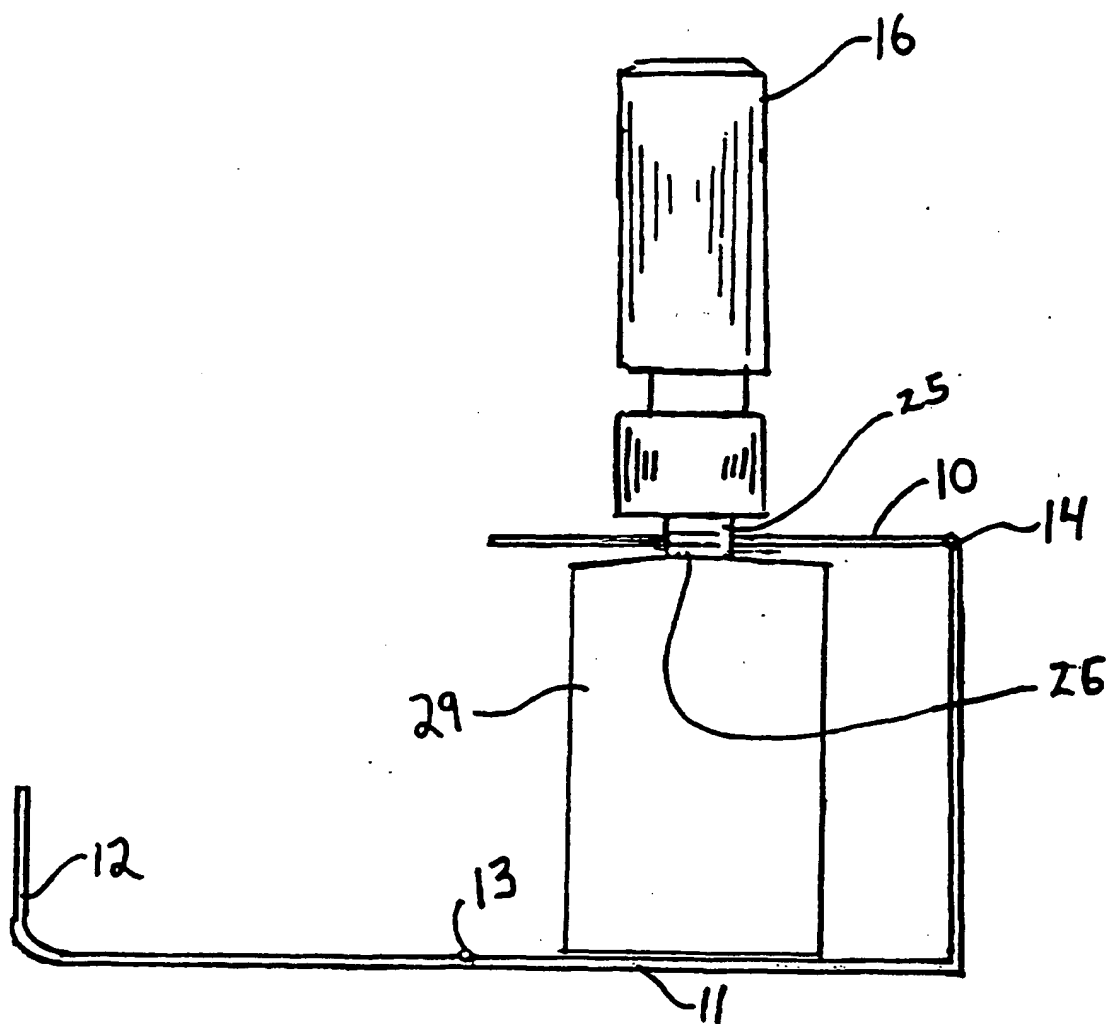


FIG. 2

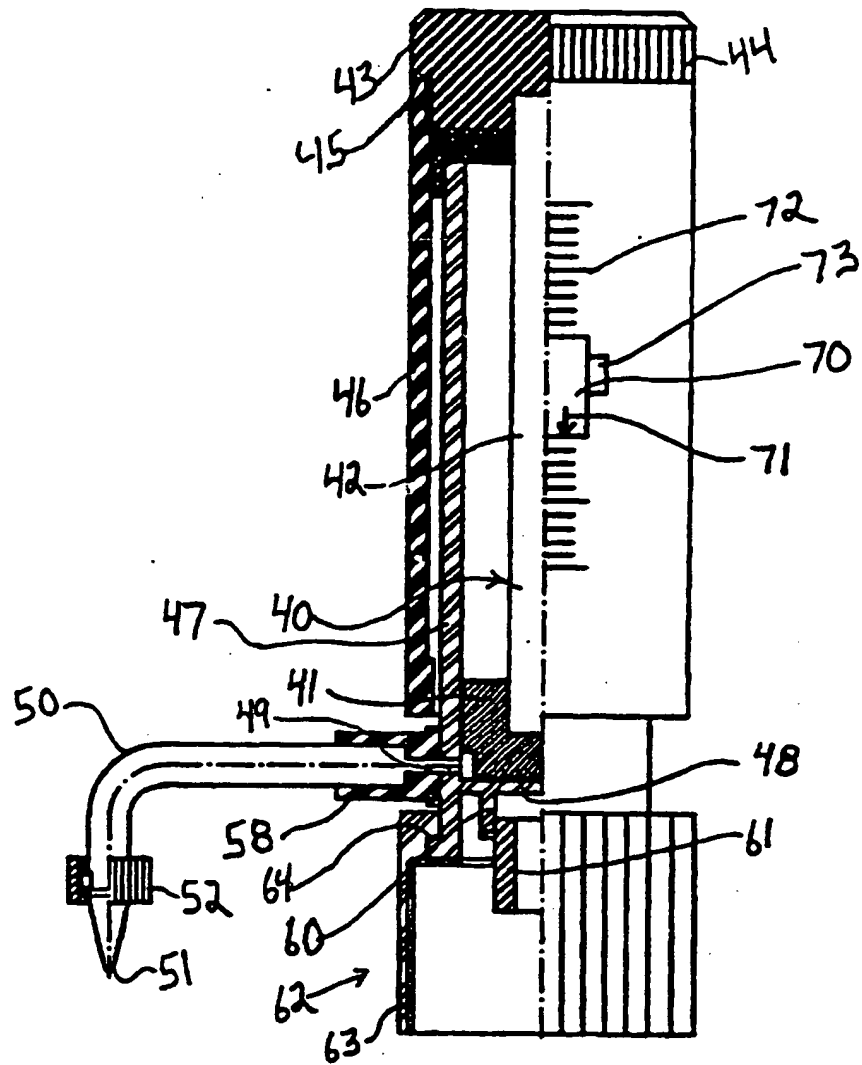


FIG. 3

BEST AVAILABLE COPY

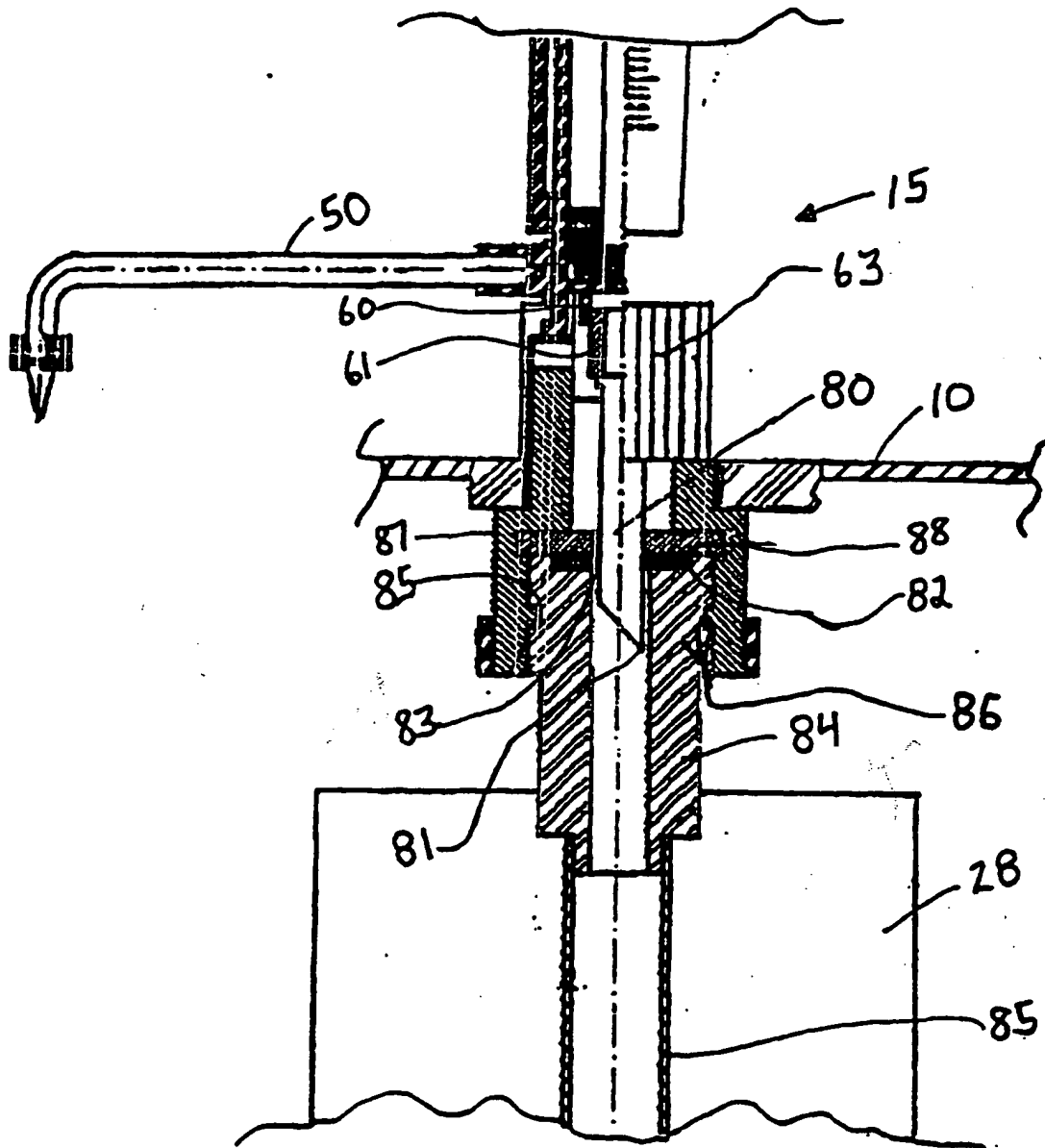


FIG. 4

BEST AVAILABLE COPY

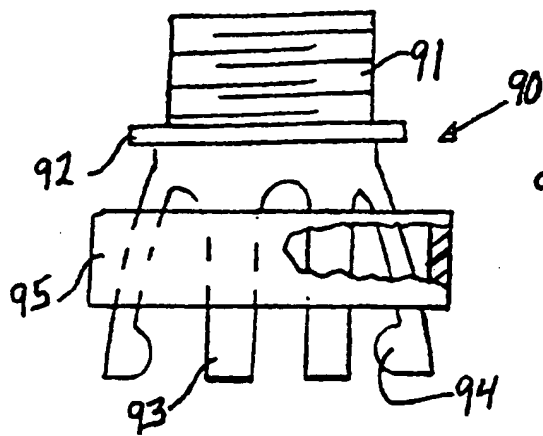


FIG. 5 A

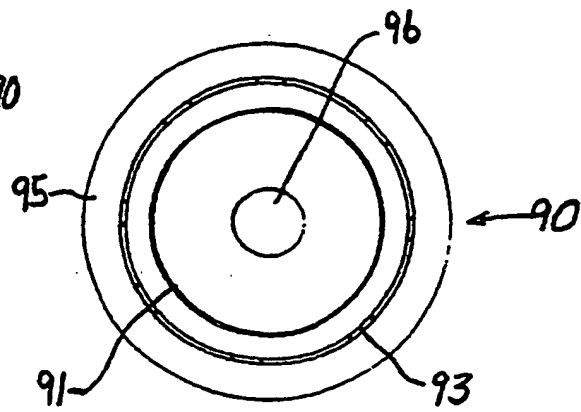


FIG. 5 B

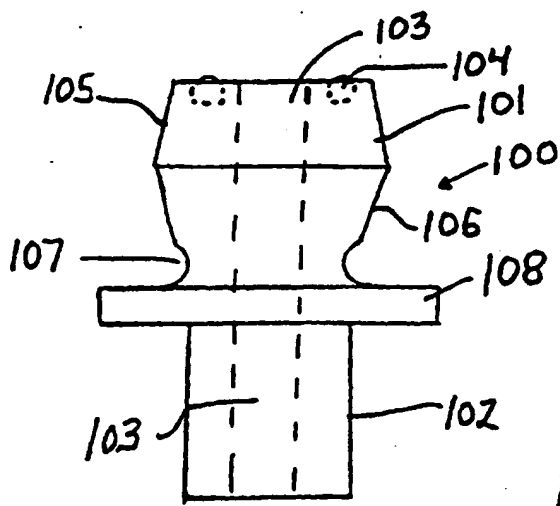


FIG. 5 C

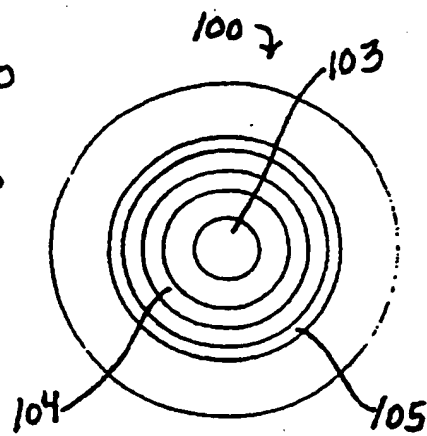


FIG. 5 D